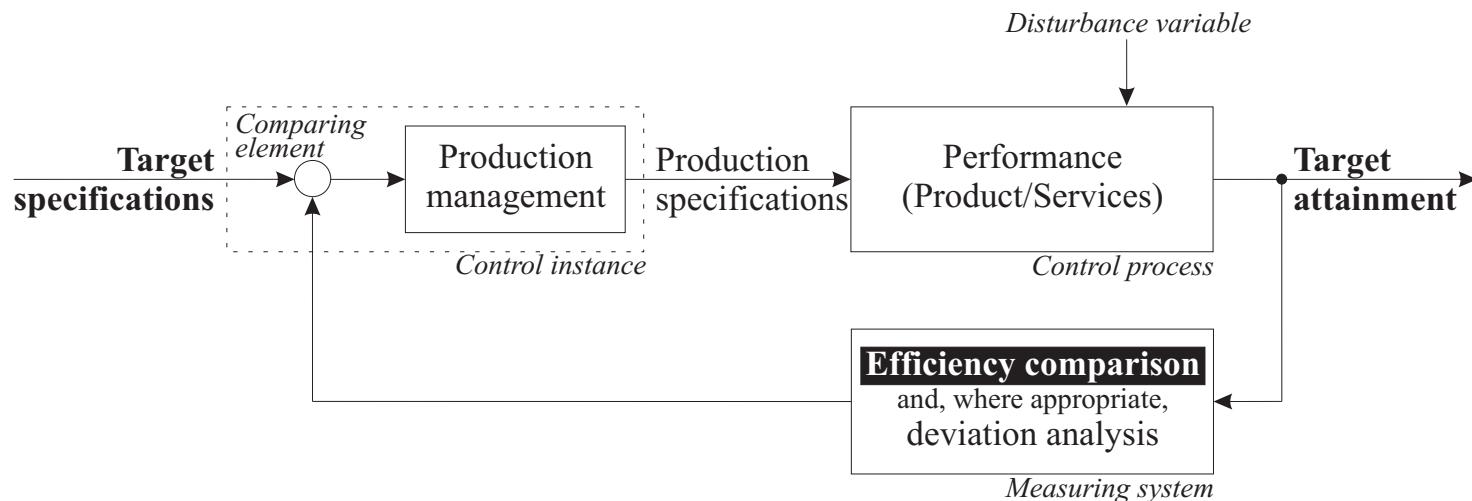


# The Architecture of Managing Economical Sustainability

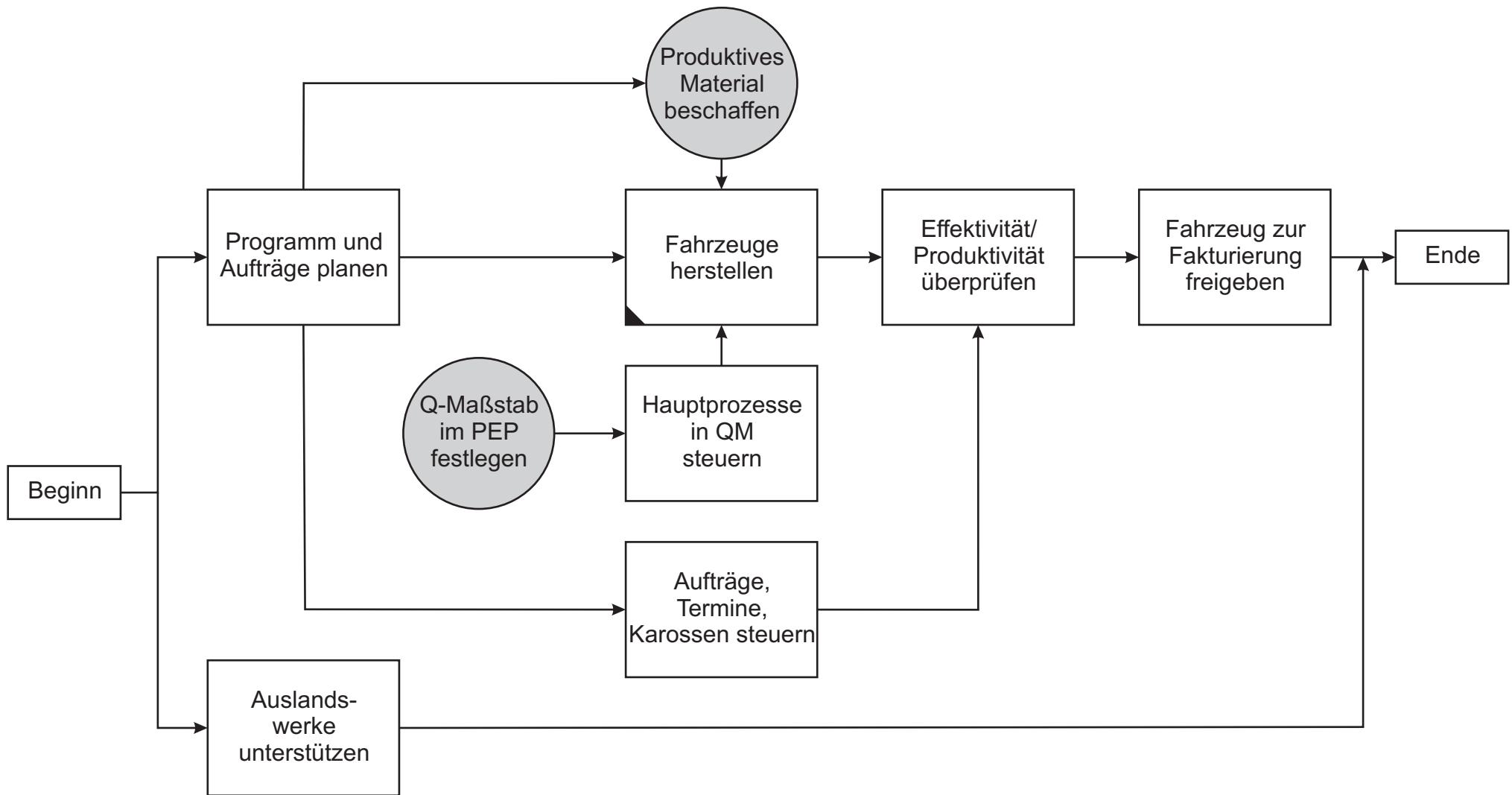
Prof. Dr. Joachim Kuhn  
Daimler AG  
Mercedes-Benz Sindelfingen plant  
Anglia Ruskin University  
Cambridge/Chelmsford

Vienna, 20<sup>th</sup> November 2009

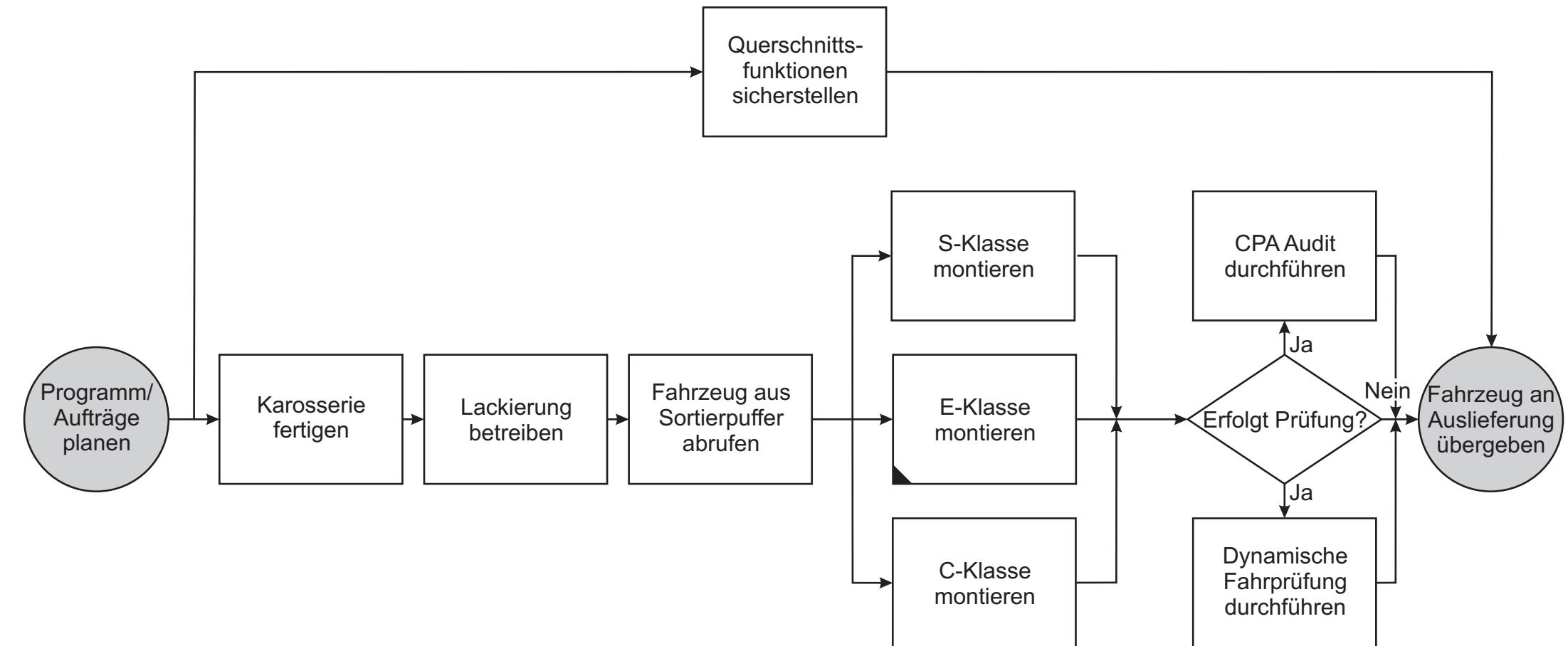
# THE CONTROL LOOP IN MANUFACTURING



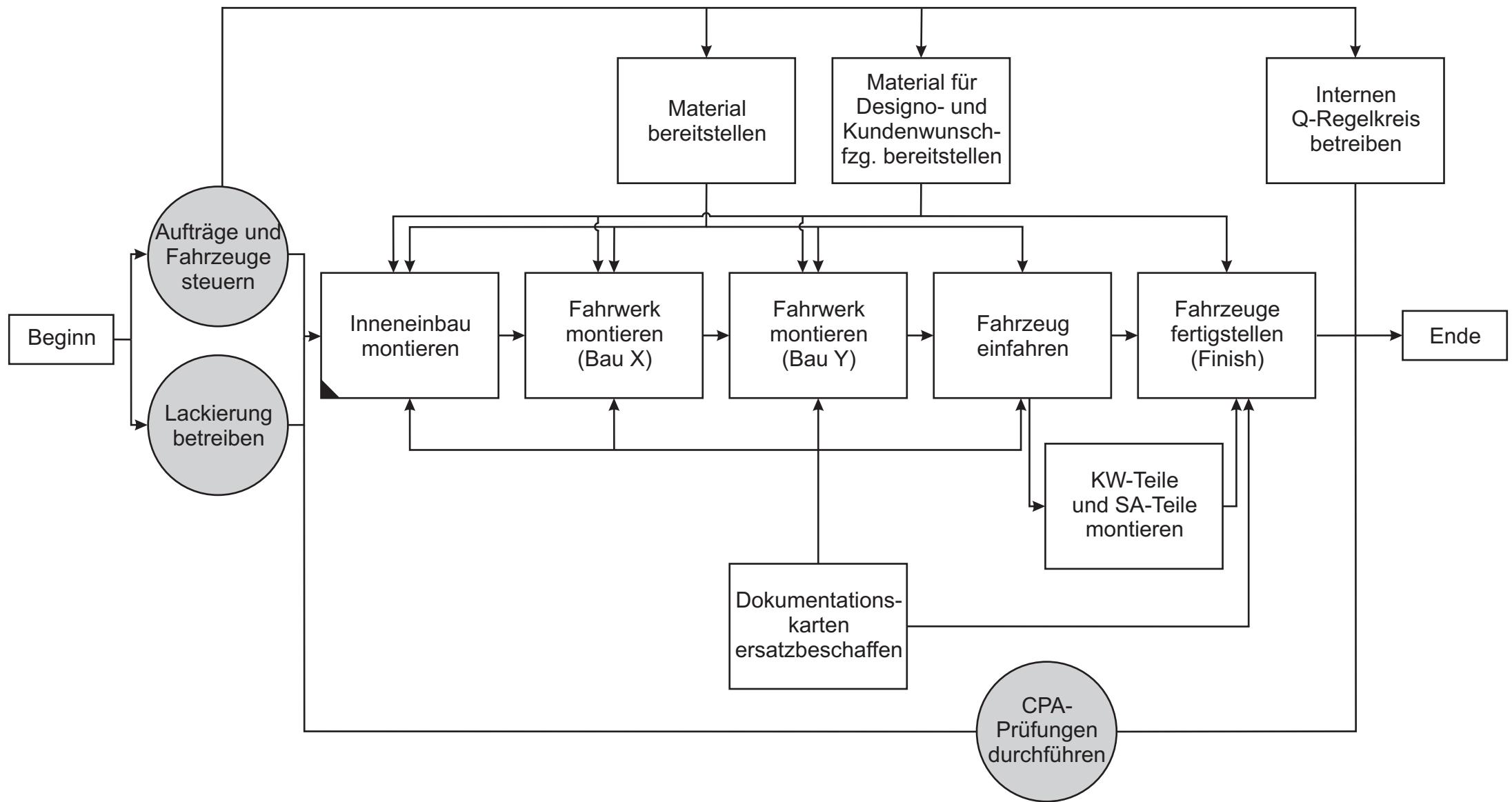
# THE CONTROL LOOP IN MANUFACTURING PRACTICE (I)



# THE CONTROL LOOP IN MANUFACTURING PRACTICE (II)

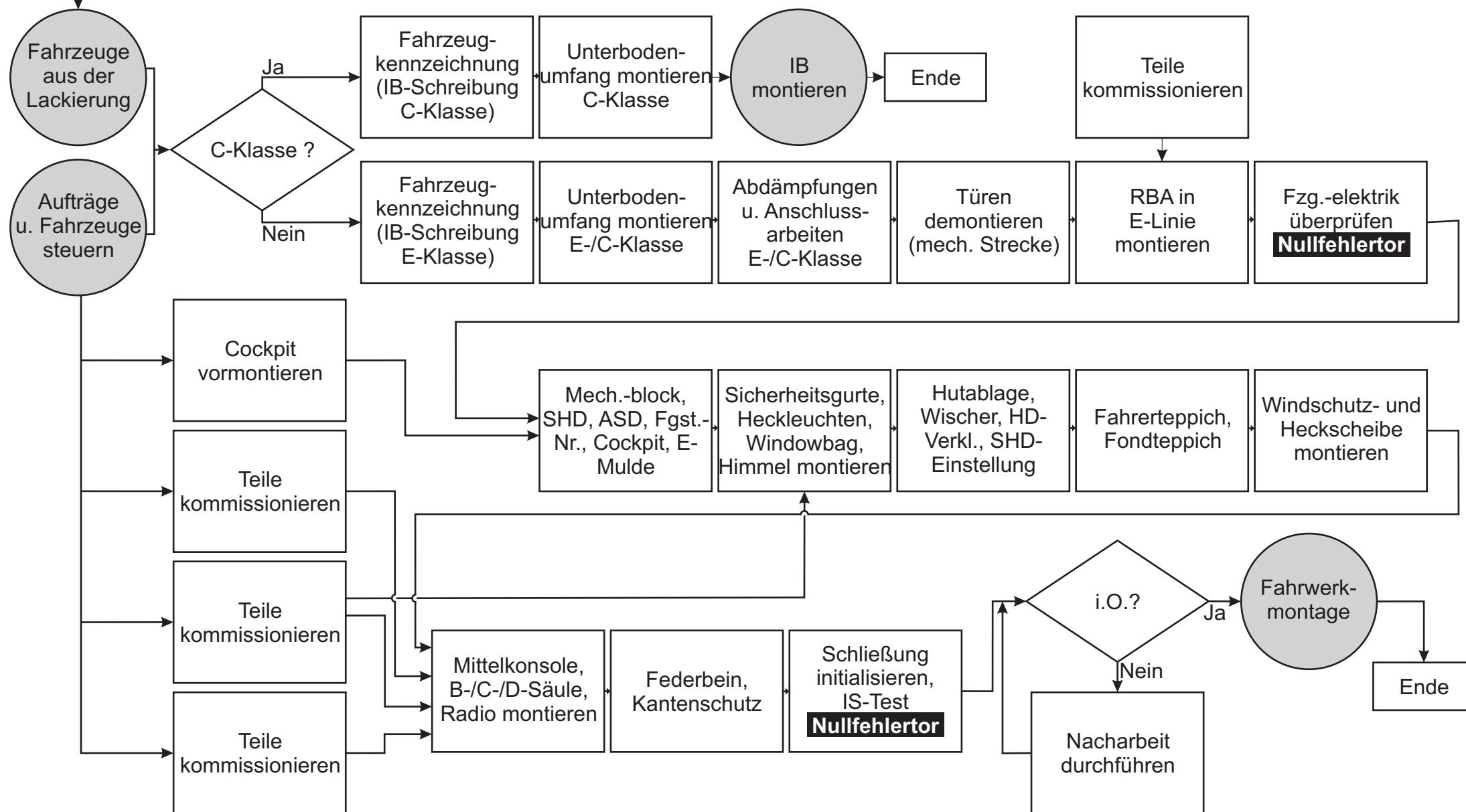


# THE CONTROL LOOP IN MANUFACTURING PRACTICE (III)

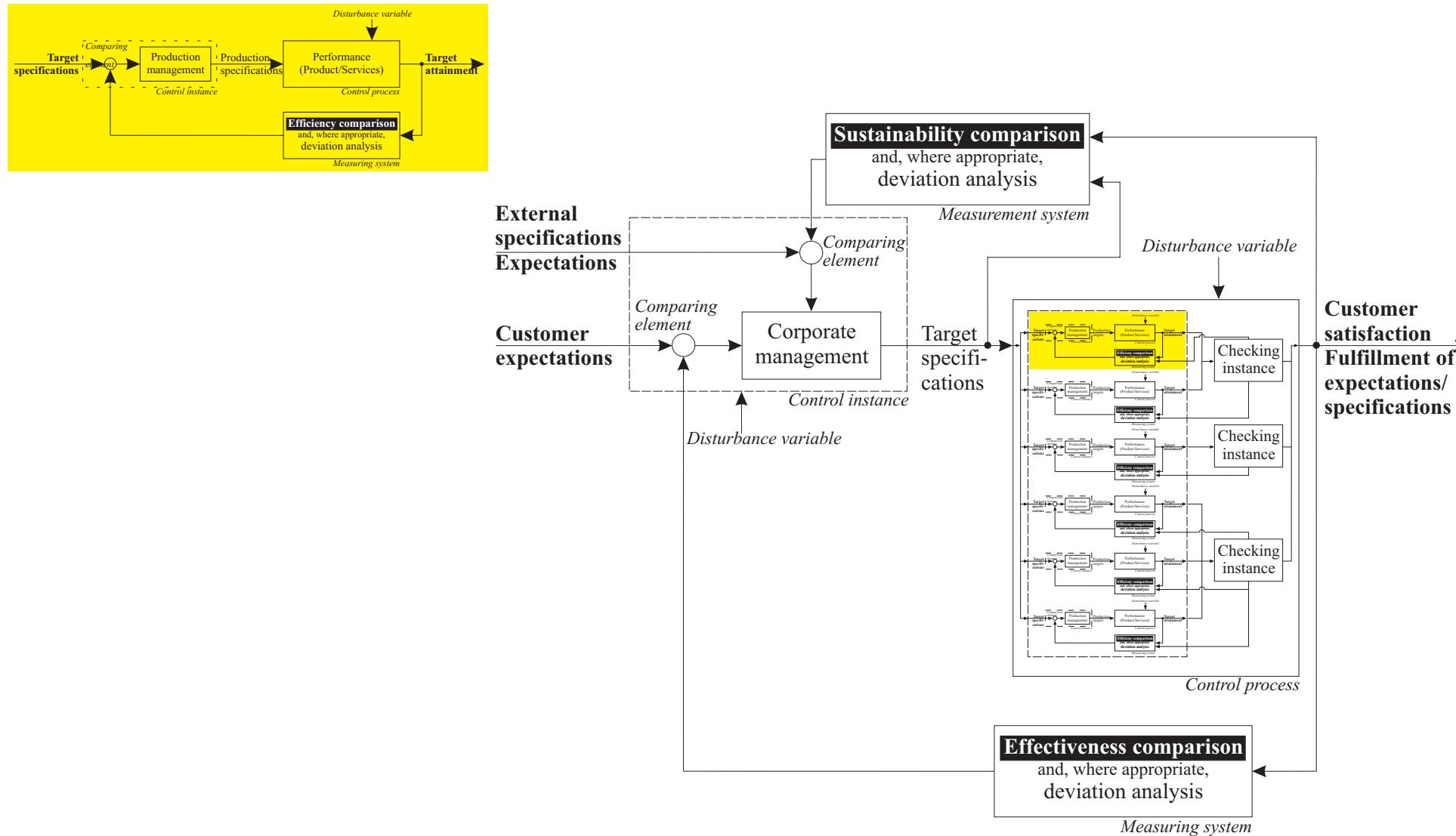


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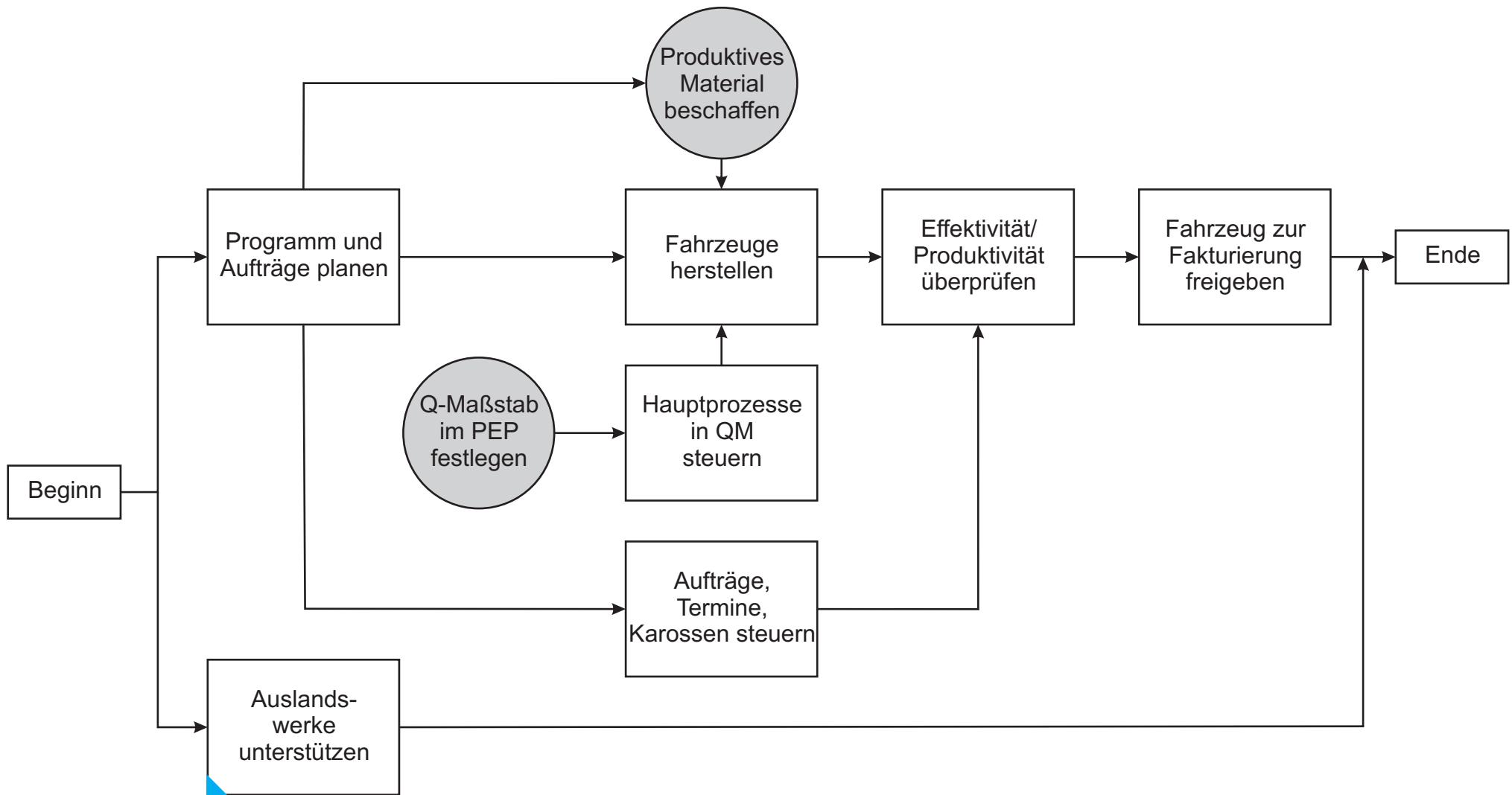
# THE CONTROL LOOP IN MANUFACTURING PRACTICE (IV)



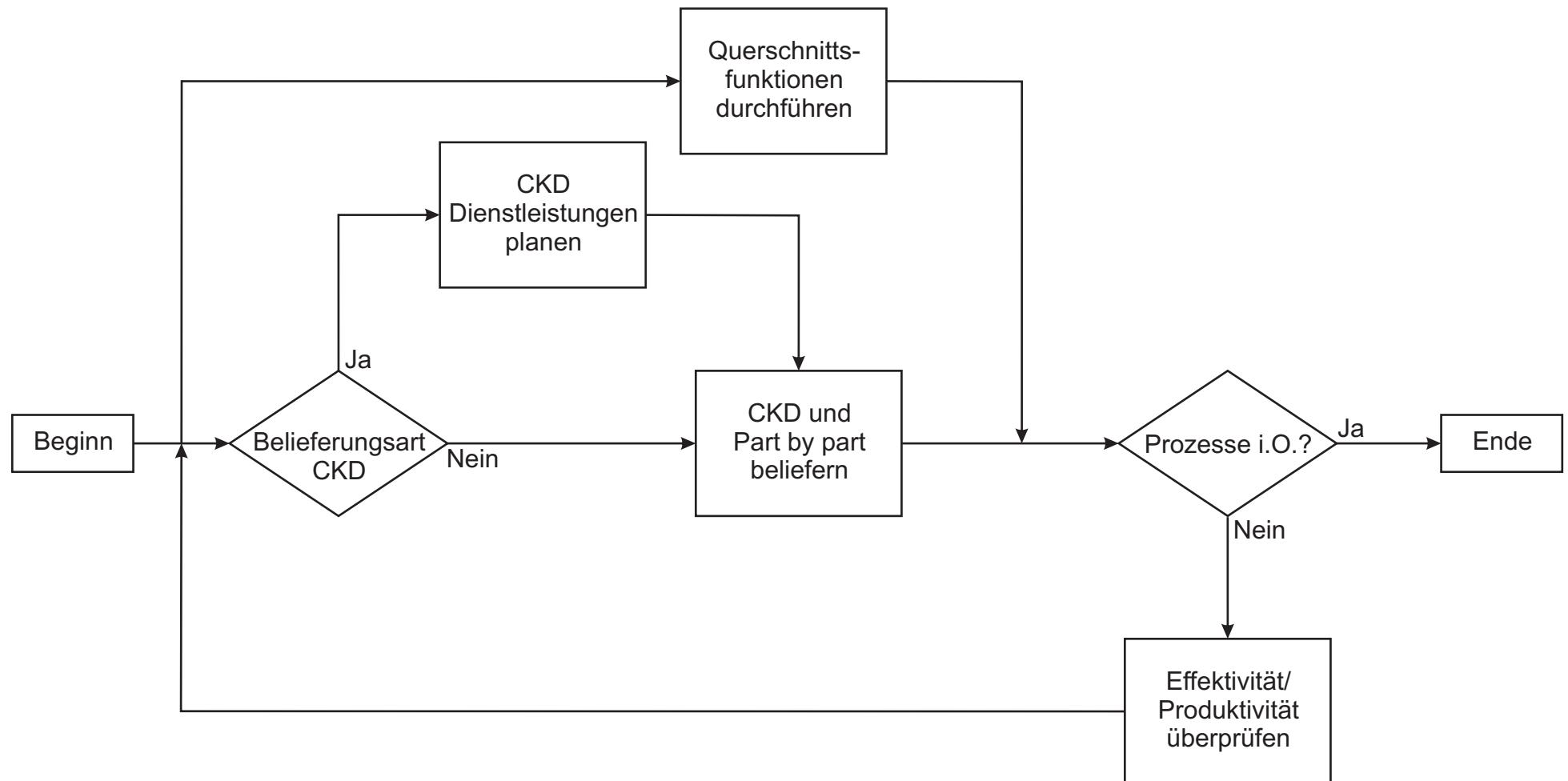
# THE SUSTAINABLE CONTROL LOOP IN MANAGEMENT



# THE SUSTAINABLE CONTROL LOOP IN MANAGEMENT PRACTICE (I)



# THE SUSTAINABLE CONTROL LOOP IN MANAGEMENT PRACTICE (II)



# CONTENT OF THE CONTROL LOOP: MEASURES

	Efficiency	Effectiveness	Ethics	Existence
Time	* Learning-/Experience curve share * Lead time * Value adding share	* Product technological structure * Product success share		* Value stream destruction
Quality	* Process quality * Product quality	* Total process capability	* Eco compliance * Behavioural normative compliance * Product conformance	* Operational long-term deviation
Cost/ Earnings	* Cost deviation * Experience curve status	* EVA		* MVA * Company potential

# LINKING THE MEASURES

